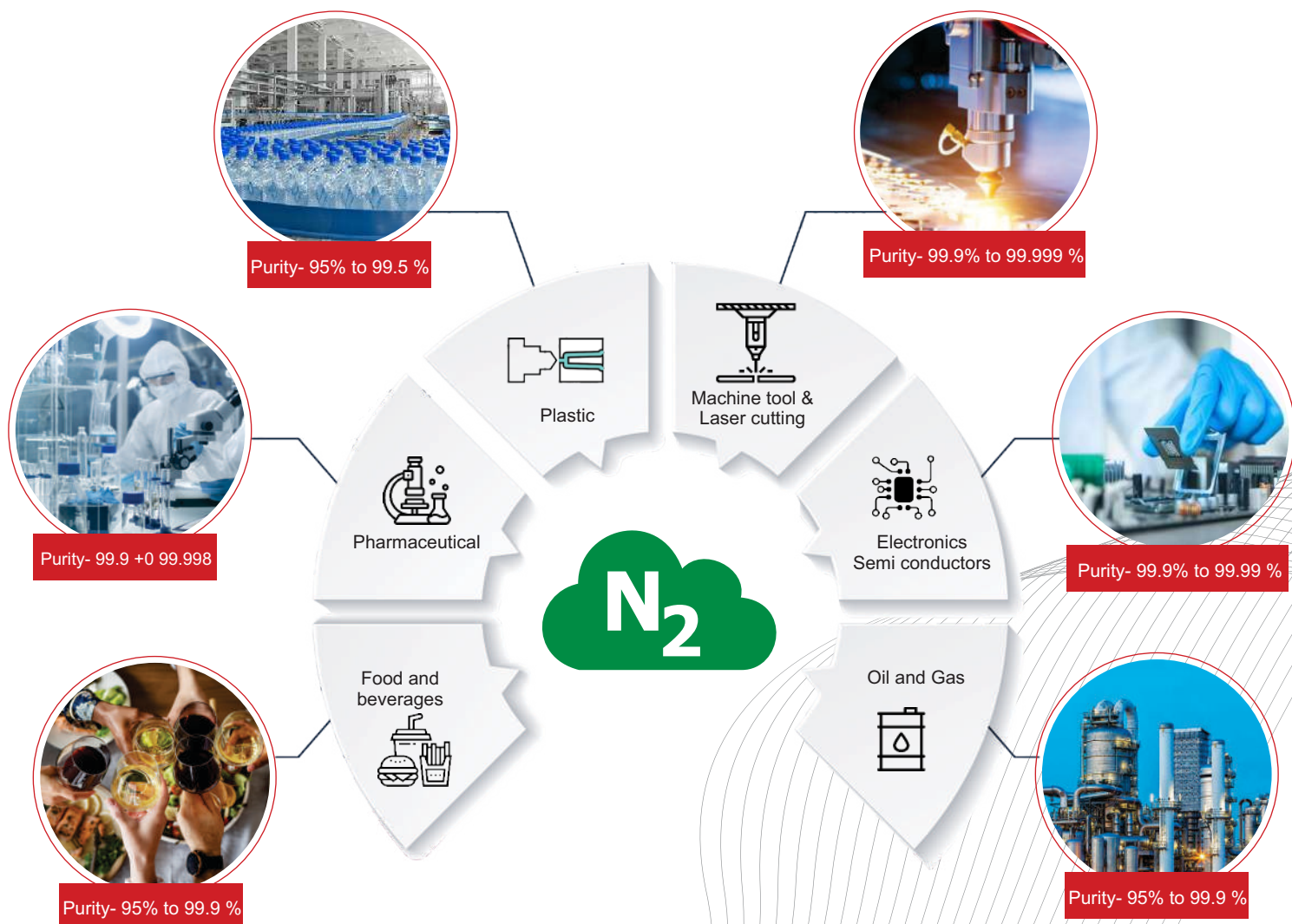




**NITROGEN
GENERATOR**



since 1988

Unit - 1

ABOUT US

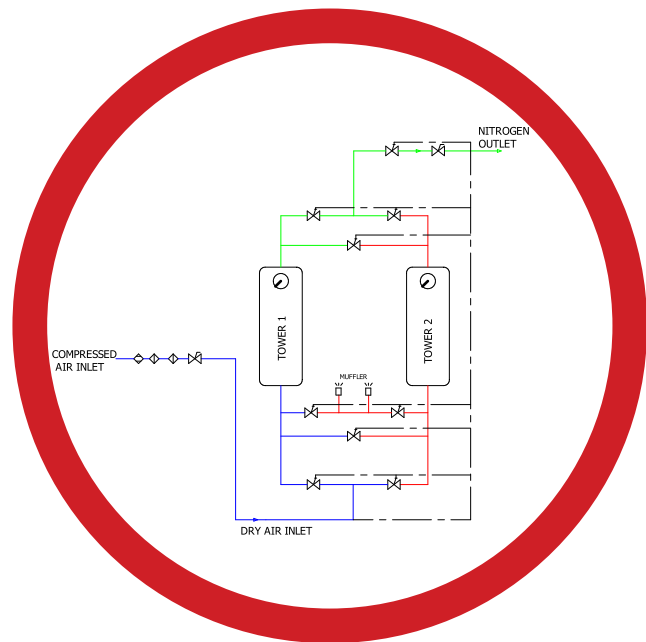
One of the leading Manufacturers of Compressed Air treatment products like:

- ◉ Auto drain valves
- ◉ Micro filters
- ◉ Nitrogen Generator
- ◉ Refrigeration / Desiccant Air dryer
- ◉ Medical Breathing Air dryer
- ◉ Oxygen Generator
- ◉ Established in the year 1988 - more than three decades of service to the industry.
- ◉ Strong presence in the country with wide network of more than 100 dealers / associates for Customer support.
- ◉ ISO 9001-2015 Certified by TUV Nord-NABCB Accredited body
- ◉ ISO 13485 Certified by TUV Norad-NABCB Accredited body
- ◉ UL for controllers
- ◉ Following Six Sigma process and techniques in design.
- ◉ CE certification for the Air dryers and Drains.

Unit - 2

Benefits :

- Produce as per demand
- Avoid Cylinder Availability Issues
- Avoid Logistics and Management Problem
- Faster payback period within 1 year and lesser
- Eliminate safety risk associated with handling high pressure cylinders
- Can be used as mobile application also
- Avoid wastage of unused gas in the cylinder



Principle of Operation

Nitrogen Generation Cycle: Purified (Moisture and Oil free) air from the compresses air system, Passing through one of the tower filled with Carbon Molecular Sieves. The CMS selctively adsorbs Oxygen, allowing nitrogen to pass through at the desired purity level.

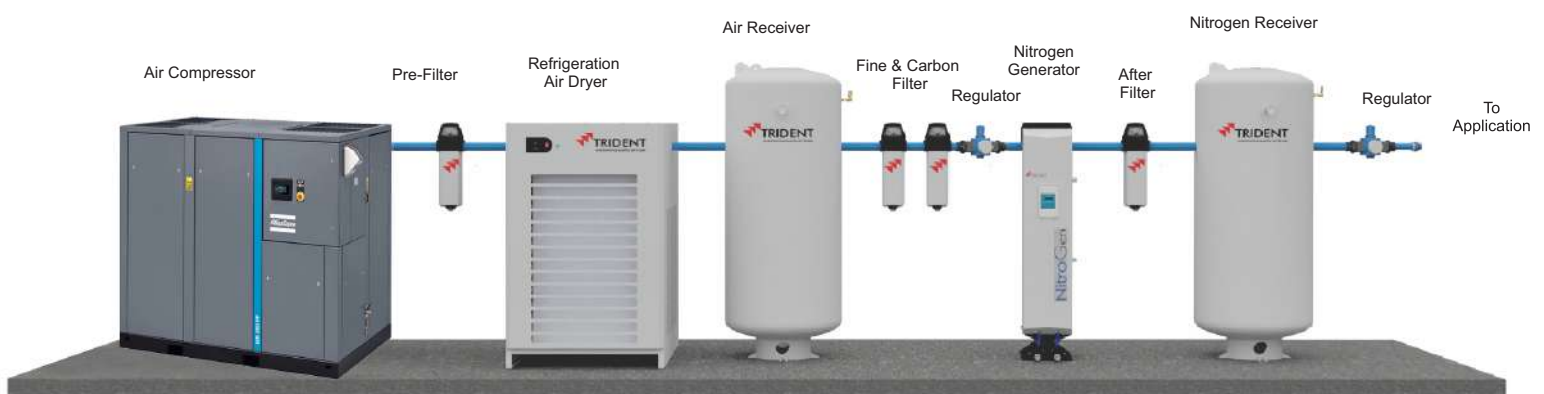
Equalization Cycle: During Equalization cycle the pressure between both the tower are equalized.

Depressurization Cycle: During Depressurization cycle, the sudden depressurization brings out the oxygen molecules trapped in the CMS pores to the surface of the beads. The adsorbed oxygen is released and vented into the atmosphere. This results in the complete regeneration of Carbon Molecular sieves.

The automatic cycling of the adsorption and desorption between the two beds enables the continuous generation of Nitrogen.

Detailed design of process parameters followed by extensive validation has resulted in consistant performance in Nitrogen Series.

Recommended installation for on-site Gas Generation

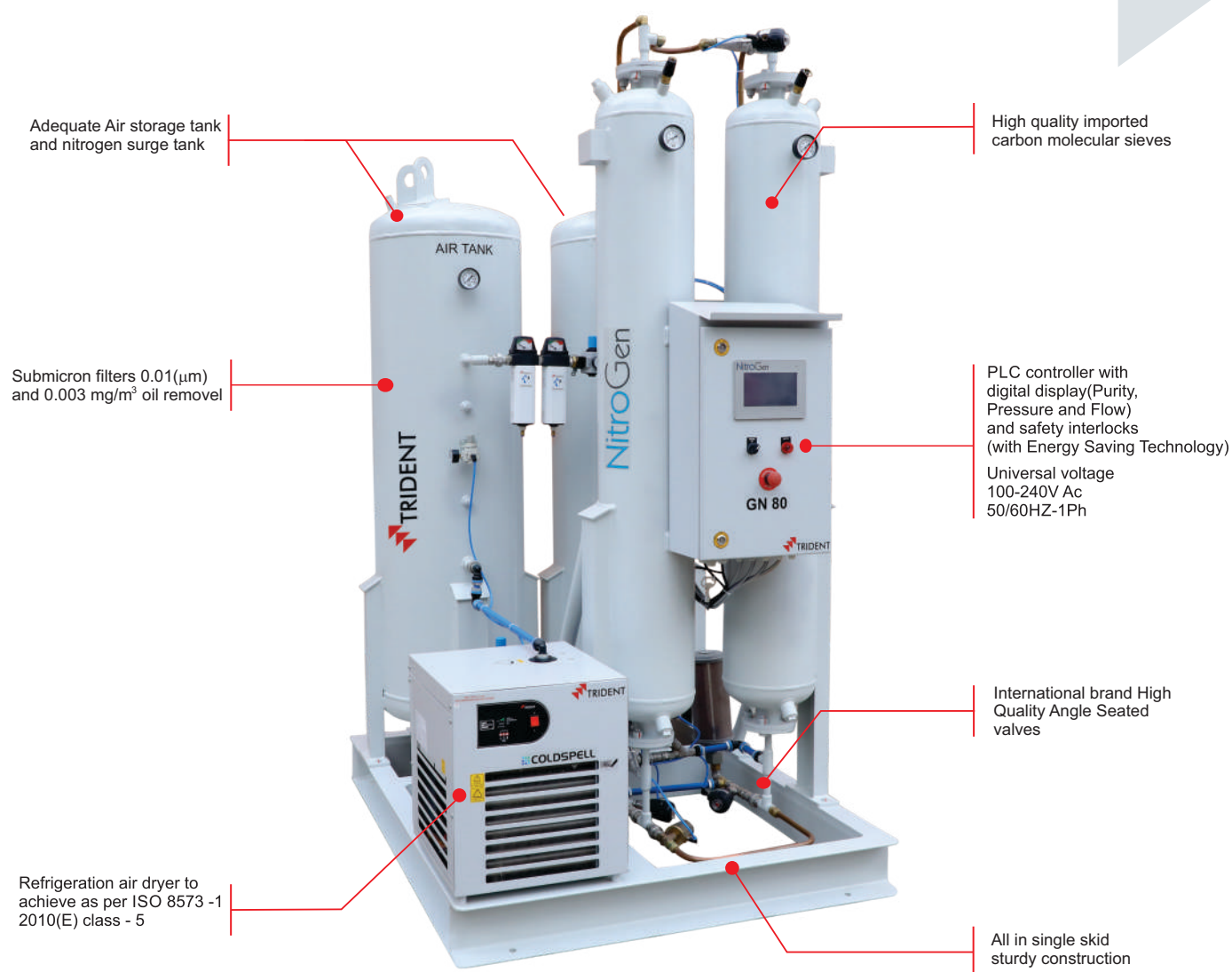




MODULAR NITROGEN GENERATOR

● Capacity ranges from : $0.56 \text{ Nm}^3 / \text{hr}$ to $20.80 \text{ Nm}^3 / \text{hr}$

● Purity ranges from : 95% to 99.99%



NITROGEN PLANT

◉ Capacity ranges from : 5.7 Nm³ / hr to 328 Nm³ / hr

◉ Purity ranges from : 95% to 99.99%



Rated Capacity at various Purity Level

Nitrogen Purity%		99.99		99.9		99.5		99		98		97		95	
Oxygen Level%		0.01		0.1		0.5		1.0		2.0		3.0		5.0	
Air Factor		4.9		3.5		2.7		2.5		2.2		2.0		1.8	
Model	Item Code	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM
NitroGen 10	PG026	0.56	9.36	1.22	20.40	1.80	30.00	2.16	36.00	2.52	42.00	2.88	48.00	3.60	60.00
NitroGen 20	PG027	0.81	13.52	1.77	29.47	2.60	43.33	3.12	52.00	3.64	60.67	4.16	69.33	5.20	86.67
NitroGen 30	PG028	1.62	27.04	2.12	35.3	3.1	51.67	3.24	54.00	4.16	69.33	4.76	79.33	5.6	93.33

Rated Capacity at various Purity Level

Nitrogen Purity%		99.99		99.9		99.5		99		98		97		95	
Oxygen Level%		0.01		0.1		0.5		1		2		3		5	
Air Factor		4.5		4.4		3.7		3.6		3		2.6		2.5	
Model	Item Code	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM	Nm3/ Hr	LPM
NitroGen 80	PG036	5.7	95	9.9	165	16.2	270	18.6	310	21.7	361.67	24.8	413.33	31	516.67
NitroGen 150	PG037	10.77	179.5	19.08	318	31.29	521.5	36	600	42	700	48	800	60	1000
NitroGen 200	PG038	14.72	245.33	26.08	434.67	42.76	712.67	49.2	820	57.4	956.67	65.6	1093.33	82	1366.67
NitroGen 300	PG039	21.9	365	38.8	646.67	63.62	1060.33	73.2	1220	85.4	1423.33	97.6	1626.67	122	2033.33
NitroGen 450	PG040	32.31	538.5	57.24	954	93.87	1564.5	108	1800	126	2100	144	2400	180	3000
NitroGen 850	PG041	58.89	981.5	104.3	1738.33	171.05	2850.83	196.8	3280	229.6	3826.67	262.4	4373.33	328	5466.67



For higher capacity please contact factory. Specifications are subjected to change based on continuous improvement

Air Factor used to calculate Inlet air requirements based on Purity of N2.
Ex. Nitrogen 80 at 99% purity, requires inlet compressed air of 42.8*2.5 = 107 Nm^3/Hr.

Specification

Design operation Pressure range	7- bar (g) to 9- bar (g)
Nitrogen pressure	5.5 - bar (g) to 7.5 - bar (g)
Inlet temperature	+5 Deg C to +40 deg C
Air quality requirement	as per ISO 8573.1-1.5.1
Electrical requirement for nitrogen generator	100 to 230 V,50/60 hz, single phase

Ordering Procedure : Eg: If you required flow rate of 2.43 Nm3/ Hr at 99.99% Purity.
Your ordering code would be : Nitrogen 40.

Other Products :



Timer Operated and Level sensing drain valves

- ◉ LDV Series
- ◉ CTD Series
- ◉ EDV Series

Heatless Desiccant Air Dryers

- ◉ Modular Dry Spell Plus Series
- ◉ Fabricated DP Series
- ◉ Medical Breathing Air Dryer TBAS Series



Refrigeration Air Dryer

- ◉ CS Series

Submicron Filters

- ◉ Cleansweep Filter Series
- ◉ Medical Vacuum Filter Series
- ◉ Bacteria Filter Series

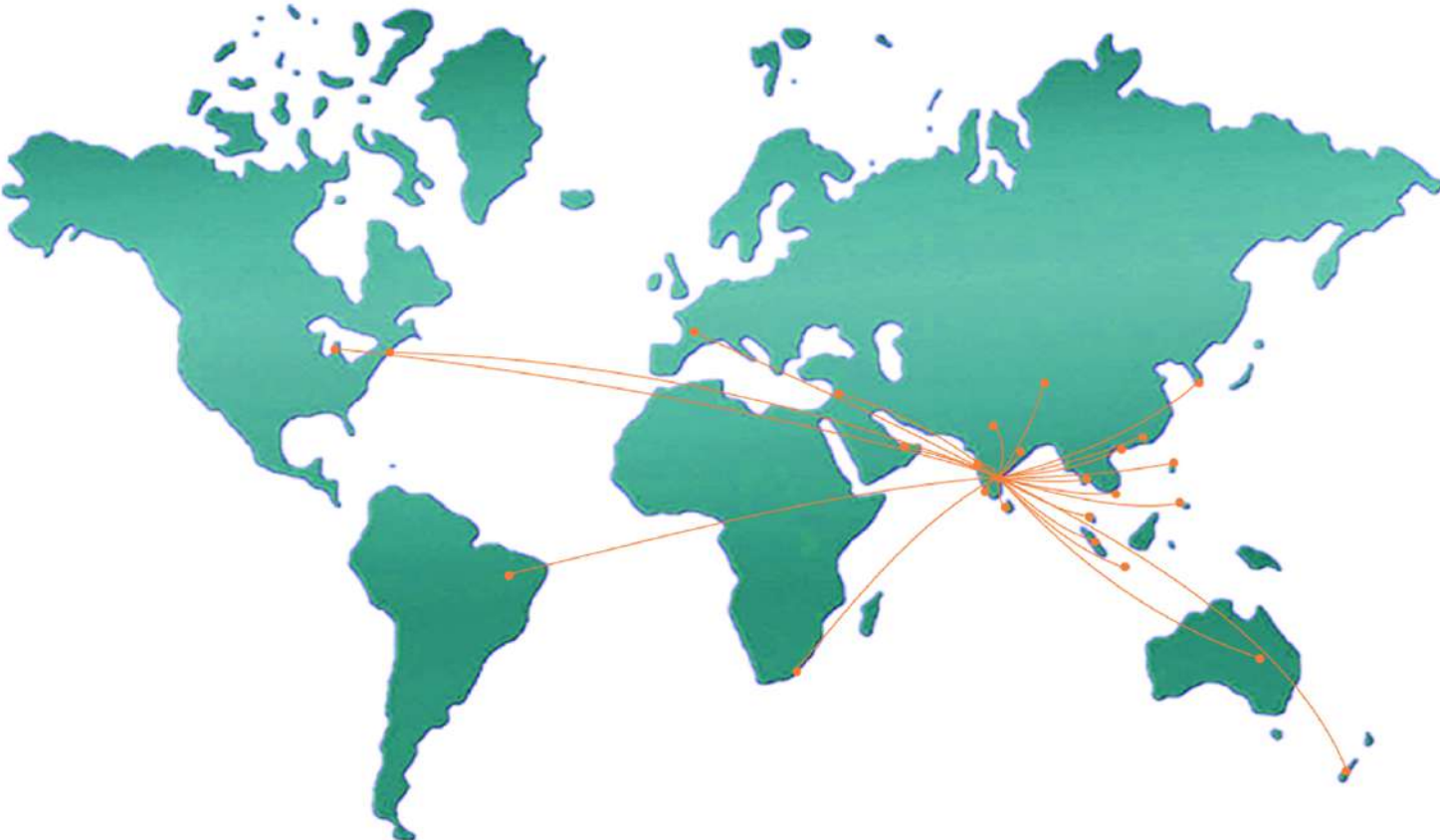


Medical Oxygen Plant

- ◉ PSA GO Series
- ◉ Vacuum - DMOG Series



SALES & SERVICE
NETWORK



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